Chapter from the book *Implant Dentistry - A Rapidly Evolving Practice*
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1. Introduction

The use of dental implants for the treatment of partially or completely edentulous patients has become an effective therapy in the last years (Romeo et al., 2004). Therefore, the development of dental implants represents a remarkable advance in trends of Dentistry allowing to oral edentulous patients rehabilitation characterized by a high and long-term success.

Despite the great use of dental implants, many factors regarding its biomechanical aspects remain incompletely understood. According to Gross (2008), a preliminary consideration of the natural anatomy of the dentition, occlusion and alveolar support mechanisms would be helpful to provide a perspective for planning of implant supported restorations. Criteria as primary stabilization, bone quality, number, distribution, width, length and design of the dental implants, surface treatments, implant-abutment connection, and occlusion aspects must be also considered for the success of immediate, early or delayed loading dental implants (Casap et al., 2011).

In the delayed loading period, the implants are kept load free during the osseointegration period (varying from 3 to 6 months according to the insertion anatomic place and implant system requirements) and are rehabilitated afterward. In the early loading period, the rehabilitation of the implant is done during the first 3 months after the implantation, and according to Esposito et al. (2009), it is now recognized to generate harmful mechanical loading forces on the implants just at the time as the healing bone process has started and has not been finished yet.

In the immediate loading period, the waiting between implantation and loading is limited at a maximum of 48 hours, and the loading is only performed when good primary stability has been achieved. This procedure reduces the number of clinical steps and appears to allow a more comfortable and acceptable condition for the patients (Al-Omri et al., 2005). Among the reasons for the immediate loading dental implants is the surgical trauma, which is minimized, in a one-step surgical procedure (Misch et al., 2004a). According to Misch et al. (2004a), the reduction of the surgical trauma in immediate loading procedures can be obtained by reducing heat during the surgical steps and reducing the stress on the bone-implant interface. The great advantage, besides avoiding a second surgical procedure, is the
possibility to carry the dental implants (provisionalization) immediately after the surgery or some brief period after it (Misch et al., 2004a, 2004b). Several in vitro and in vivo studies have observed similar success between immediate and/or delayed loading implants (Attard & Zarb, 2005; Becker et al., 1997; Brånemark et al., 1999; Chiapasco et al., 2001; Chow et al., 2001; Degidi & Piattelli, 2003; Degidi & Piattelli, 2005; Ericsson et al., 1994; Gatti et al., 2000; Misch & Wang, 2003; Misch et al., 2004a, 2004b; Morton et al., 2004; Nkenke et al., 2005; Schnitman et al., 1997). However, in order to achieve success in immediate loading techniques its required a proper planning prior to implantation and considerable coordination among the oral surgeon, the prosthodontist and the laboratory. And it’s thus required the exactly intraoperative transfer of the previously planned. Furthermore, the patient is very often required to wait many hours after the implant surgery for the completion of the immediate prosthetic work in the laboratory and it’s installation. Based on the above information, the aim of this Chapter was to accomplish an overview regarding contemporary biomechanical aspects on immediate loading dental implants.

2. Primary stabilization

Primary stabilization is influenced by the surgical procedures, implants design and bone quality and quantity. After dental implant insertion, bone responds to the local stimulus, thus propitiating its repair through properties of bone plasticity, resorption and apposition. A bone remodeling begins on the bone-implant interface, accelerated by the low intensity loads, which induce the bone cells stimulation (Kenney & Richards, 1998). The patient’s diet has a major importance during the bone apposition and remodeling after the immediate loading procedures. Consequently, soft diet should be indicated during the initial period (3 to 4 months) of the healing process and bone deposition (Misch et al., 2004a, 2004b). Most of the immature bone tissues formed is substituted by lamellar bone 3 to 6 months after the surgical placement of the implants in the delayed loading procedures (Duyck et al., 2001). Therefore, the immediate loading dental implants not only can reduce the risks of development of fibrous tissues, but also can minimize the development of immature bone, promoting a faster maturation of the immature bone to lamellar bone (Duyck et al., 2001; Zubery et al., 1999). Load transfer depends on successful osseointegration, which is characterized as a direct structural and functional connection between the bone and the implant surface (Adell et al., 1981; Brånemark et al., 1977). Thus, increasing the bone-implant contact surface area, directly related to implant diameter and length, can improve the osseointegration of implant to bone and establish implant stability. According to Misch et al. (2004a, 2004b), the smaller the applied stress to the bone, the smaller will be its micro-deformation and an increased surface area on the bone-implant interface will be expected. Short and long-term histological studies have demonstrated that immediate loading implants do not necessarily result in excessive stress on the bone-implant interface (Piattelli et al., 1993).

3. Bone quality and quantity

The close relationship between the bone and the implant is the core of osseointegration. Occlusal overloading on poor-quality bone can be a crucial factor in implant success and longevity. Different bone density may be observed for each region of the jaws. The posterior regions of the jaws usually have less dense bone than the anterior regions (Misch et al.,
Generally, the mandible has a denser and thicker cortical layer than the maxilla, with the cortical layer becoming thinner and more porous posteriorly. According to Morris et al. (2001), poor quality and quantity of surrounding bone was ranked as the most influential factor for reducing the success rate of dental implant treatments. Misch et al. (1999) stated that the density of the bone is directly proportional to the strength of the bone, with less density demonstrating strength reduction of 50% to 80% compared to higher density bone tissues. In addition, Goodacre et al. (2003) reported that dental implants loaded in lower density bone averaged 16% higher failure rates compared to more ideal bone quality. In a multicenter study by Weng et al. (2003), the posterior maxilla produced a 25% failure rate when short implants were used to support the prosthesis, and the implant failure occurred during the first 18 months of loading. Consequently, researchers have been unanimous for the indication of a larger number of implants for the rehabilitations of partially or completely edentulous maxillae. Therefore, the greater the number, the smaller will be the biomechanical risk. The design of the implants is more associated to the area of functional surface than to its size. Cylindrical implants without threads and with larger diameter possess smaller surface area in comparison to a screw implant of smaller diameter (Misch et al., 2004b). Consequently, implants with threads should be the most appropriate for the immediate loading procedures. This aspect will be focused in another section of this Chapter. Finally, following the recommendations of Attard & Zarb (2005), the posterior region of the jaws should be carefully evaluated for the indication of immediate loading implants. The cantilever elimination and the accomplishment of bilateral ferulization seem to be advantageous in order to reduce the stress concentrations on peri-implant bone.

4. Implant design

Several efforts have been focused to the knowledge and control of all factors that could enhance the osseointegration process, which includes those related to the implant design. The implant design refers to three-dimensional architecture of an implant system (Sykaras et al., 2000; Triplet et al., 2003), that is closely related to biological and biomechanical issues, especially those associated to the force transfer characteristics of implants (Geng et al., 2004; Siegele & Soltesz, 1989; Strong et al., 1998; Sykaras et al., 2000). Several aspects can be addressed in trends of implant design, but features related to the fixation shape, type of prosthetic interface and surface characteristics (surface topography and chemical composition) have been considerate the most important aspects within this context (Sykaras et al., 2000).

4.1 Dental implant shape

The Implant shape determines the surface area available for stress transfer and governs the initial stability of the fixation (Steigenga et al., 2003). Different kinds of implant shape designs have been described in the literature; however the root form implants have been dominating the implant market since it was developed. These dental implants are characterized by a body that works as a vertical bone column (Misch, 2008) and it can be presented as one or two-pieces implants (Jones & Cochran, 2006), solid or hollow, with a parallel, tapered/conical, or stepped shape/outline and a flat, round, or pointed apical end (Sykaras et al., 2000; Triplet et al., 2003).
4.1.1 Cylindrical vs tapered dental implants
Finite Element Analysis (FEA) and \textit{in vivo} studies have demonstrated that taper implants are associated with advantages over cylindrical implants, including a greater initial stability (Lee et al., 2010) and the avoidance of “punching” stresses (Rieger et al., 1990). However, from a biomechanical perspective, studies have shown that cylindrical implants produced a more desirable stress profile than the conical shaped counterparts (Holmgren et al., 1998; Mailath et al., 1989; Siegele & Soltesz, 1989).

Within this context, recent studies have shown that in order to induce controlled compressive forces in the cortical bone layer during the implant insertion, a new hybrid self-tapping implant has been specifically designed for the use in critical quality bone, which combines the advantages of a conical implant with those of a cylindrical shape (Toyoshima et al., 2011).

4.1.2 One-piece vs two-pieces dental implants
Another category of implant design classify these fixations as one-piece implant (non-submerged placement) which comprises the implant body and the soft tissue healing abutment manufactured as one piece, or two-pieces implants (submerged placement) that consist of an implant body and a separate abutment (Jones & Cochran, 2006). Regarding biomechanical issue, it was demonstrated that one and two-pieces implants have similar low force transmission characteristics under vertical loading (M.C. Cehreli et al., 2004) and since these stresses are extremely low, they do not seem to have any clinical relevance on the mechanical as well as the biomechanical outcomes (Pilliar et al., 1986; Szmukler-Moncler et al., 1998).

5. Dental implant prosthetic interface
The prosthetic interface represents the level in which the superstructure or the abutment connects to the implant body (Sykaras et al., 2000; Triplet et al., 2003). It is considered an important aspect of implant design since it can influence the force transmission mechanism by implant-prosthesis system (Bozkaya & Muftu, 2003; Geng et al., 2001) and the amount of bacterial invasion of the implant internal part (Tesmer et al., 2009). To date, both these factors are markedly implicated with the pathological bone loss around dental implants (Misch, 2008), which can compromise the maintenance of peri-implant aesthetic harmony or implant system stability.

The implant-abutment connection can be classified as external, which includes hexagonal, octagonal, and spline, with its interdigitating projections and slots, or internal that includes the morse-taper interface, the internal hexagon, and the internal octagon (Sykaras et al., 2000; Triplet et al., 2003). In general, morse-taper connections are associated with better outcomes regarding the maintenance of the peri-implant bone, since they have been associated with a lesser bacterial infiltration (Mangano et al., 2009) and a better force transmission mechanism by implant-prosthesis system (Merz et al., 2000), although other studies have found similar marginal bone levels and biological outcomes of different implant designs (Engquist et al., 2002; Heydenrijk et al., 2002).

As described previously, one limitation with the implant-support rehabilitation relates to the marginal bone loss that still is seen in some implant systems. The probable factors are: a possible bacterial colonization located between implant and abutment (Goodacre et al., 2003) and/or a stress concentration at the neck of implants resulting from prosthesis
overloading leading to bone microfractures. In an attempt to reduce this stress concentration in the bone-implant interface, the companies put on the market different types of connections attached to the prosthetic abutment. From a biomechanical perspective, the major distinction among implant systems is the implant-abutment connection. Mechanical failures, such as loosening and/or fracture of occlusal screws, abutment screws or abutments, are related to the type of implant-abutment connection (Akca et al., 2003). When it comes to biomechanics, an internal conical joint design is mechanically more stable than an external hexagonal or butt-joint implant-abutment connection, which improves the clinical outcome (Merz et al., 2000).

In another words, the type of connection is important because it directly interfere in the prosthetic restoration, and the restoration must receive and transmit the masticatory loads to the implants in a controlled manner to avoid mechanical and biological failure after the osseointegration. When inadequate tensions occur in the bone-implant interface, bone resorption may occur in incompatible levels with the maintenance of osseointegration. There are already some experimental, numerical, and clinical studies evaluating the influence of implant-abutment connection on osseointegrated implants (Pessoa et al., 2010). For Hebel & Gajjar (1997), the success of implant-supported restoration and the health of surrounding tissues are related to the accuracy and fit between the components, stability at implant-abutment interface, and the resistance of this interface submitted to masticatory loads (Hebel & Gajjar, 1997). The stability at implant-abutment interface may be influenced by several factors, such as, connection type (M. Cehreli et al., 2004) and retention system (Pellizzer et al., 2010).

5.1 External hexagon

The initial purpose of external hexagon implants was to transmit torque during surgical placement. Afterwards, the external hexagon was also shown to work as an antirotational mechanism and to orient the abutment in single tooth prostheses (Davi et al., 2008). The biomechanical complications reported are loosening or fracturing of the abutment and prostheses screws (Merz et al., 2000). Therefore, the external hexagon connection continues to be comprehensively used (Figures 1, 2 and 3) and studied with the aim of improving the dimensional machining tolerances of the components (Schulte, 1994), and making this screwed junction more stable.

The external hexagon system has advantages such as (a) suitable for the two stage method, (b) an anti-rotation mechanism and retrievability and (c) compatibility among different systems. Possible disadvantages of the external hex are: (a) micro-movements because of the size of the hex, (b) higher centre of rotation that leads to lower resistance for rotational and lateral movements and (c) a micro gap leading to bone resorption. However, the weak-link to the fixture of the external hexagon configuration, is often referred as a fail-self mechanism for over-loading situations (Maeda et al., 2006).

Davi et al. (2008) evaluated the integrity of the external hexagon of an implant system with internal and external hexagons but with prosthetic connection through the external hexagon (internal torque) in comparison with that of an implant system with external hexagon with mount (external hexagon). They concluded that the internal torque implant system may be preferable in clinical situations where implant placement within a certain bone density could generate torques higher than 60 N.cm. After application of an 80 N.cm torque, the external hexagon did not support the torque, suffering deformation of its external hexagon. According to the authors, the fragility of the external hexagon of some systems can
compromise the future dental prosthesis if deformation of the hexagon vertices occurs due to the torque applied in the implant mount when the implant is placed. Greater rotation at the interface implant-abutment transfers stress to the implant components and to the bone, which could lead to screw loosening or fracturing, microfractures of bone, and loss of osseointegration.

Fig. 1. Buccal view of a 3i external hexagon dental implant after provisionalization and soft tissue conditioning

Fig. 2. Occlusal view of the 3i external hexagon dental implant

Fig. 3. Zirconia-based ceramic crowns after installation

5.2 Internal hexagon
One of the most important advances in the Implantology was the development of internal prosthetic connections, such as internal hexagon and morse-taper, in which excellent mechanical stability has been demonstrated in vitro (Merz et al., 2000). To ensure stability of the implants in long-term, science has turned its attention to improving the accuracy and passivity of prosthetic components, since it is unclear the level of mismatch between components that can affect the treatment success. Recently, some internal implant connections have appeared on the market, which are able to receive higher torques during surgical placement, with effective screw joint stability. The internal hexagon system has advantages such as (a) ease in abutment connection, (b) suited for one stage implant installation, (c) higher stability and antirotation because of a wider area of connection and suited for single tooth restoration, (d) higher resistance to lateral loads because of the lower centre of rotation and (e) better force distribution; while its
disadvantages are (a) thinner lateral fixture wall at the connecting part and (b) difficulty in adjusting divergences in angles between fixtures (Maeda et al., 2006).

From a biomechanical point of view, the design of the internal hexagon implant establishes a greater hexagon retention depth and the more precise and safer antirotational components of the internal hexagon system reducing the stress at the neck of the implant and retention screw (Hunt et al., 2005; Krennmair et al., 2002). In a study conducted by da Silva et al. (2010) evaluating the influence of connector and implant design on implant-tooth-connected prostheses, when the internal hexagon implant was assessed in the three types of connection (rigid connection, semirigid connection and rigid connection with oclusal screw), it was observed that the stresses on it occurred more in the apical region in comparison with the external hexagon, probably because of the greater depth of union of the denture to implant, and that the internal hexagon presented better stress dissipation characteristics than the external hexagon design. According to Krennmair et al. (2002), transferring the fulcrum point from the neck of the implant (external hexagon) to close to the middle third of the implant (internal hexagon), as well as the greater denture retention depth in the internal hexagon implant, reduced the power arm in the face of biomechanical behavior, making the implant more stable, with less tendency to screw loosening of fracturing, and improving the dissipations of tensions.

Bone resorption around the implant neck or cervical area may be explained by many other factors, however, smaller stress at cervical area of the internal hexagon system might contribute to the bone preservation, while larger stress at tip area might be one of the risk factors for bone resorption or fixture fracture (Maeda et al., 2006). Maeda et al. (2006), in an attempt to clarify the difference in the stress distribution patterns between implants with external or internal-hexagon connection systems using in vitro models, suggested that fixtures with internal-hexagon showed widely spread force distribution down to the fixture tip compared with external hexagon ones.

Pellizzer et al. (2010) evaluated the stress distribution of different retention systems (screwed or cemented) associated to different prosthetic connections (external hexagon, internal hexagon and morse-taper) in 3-unit implant-supported fixed partial prostheses through photoelasticity, and concluded that the internal hexagon implant was more favorable according to the biomechanical standpoint and also that the oblique load increased stress in all systems and connections tested. They believed that the stability at the implant-abutment interface, with internal connections, exhibits better contacts between the surfaces of abutment and implant, which decreases the micromovements during loading. In their study, among the internal connections, the morse-taper indicated better stress distribution.

5.2.1 Morse-taper
While high incidences of mechanical complications were reported for external-hexagon implants (Binon, 1996; Merz et al., 2000), insignificant episodes of abutment loosening were reported for solid-screw morse-taper implants (Levine et al., 1999). A different type of internal connection, known as morse-taper, was developed in an attempt to solve some biomechanical problems that still occur with internal hexagons implants. The implants have a conical union between implant and abutment, and this bond strength is proportional to the force used to insert. Tapered interference fits provide a reliable connection method between the abutment and the implant (Bozkaya & Muftu, 2003) and can also withstand
prolonged lateral force applications (Merz et al., 2000). In the most common mechanical attachment method, a retaining-screw (abutment screw) is used to fix the abutment with respect to the implant. Another approach is to use a screw with a relatively large tapered end; the term taper integrated screwed-in (TIS) abutment is used to indicate an abutment, which uses simultaneously a screw and a tapered fit. A tapered interference fit (TIF) between the abutment and the implant is also used in some implant systems to provide the connection (Bozkaya & Muftu, 2005). For the systems using a screw, the connection between the implant and the abutment depends on the screw-preload, which is generated by applying a predetermined amount of torque during installation (Bozkaya & Muftu, 2003). Designs in which the screw has a large tapered end essentially work like a tapered interference fit, and the screw threads do not appear to contribute to the connection; this mechanism relies on the large contact pressure and resulting frictional resistance, in the mating region of the implant–abutment interface, to provide a secure connection. In the morse-taper connection the bitting force acts in the direction of the abutment insertion, hence aids to secure the connection. This situation is in direct contrast to implants using screws where the biting force lowers the pretension in the screw (Bozkaya & Muftu, 2003). Based on the previously information, it is clear that the morse-taper implant-abutment connection possesses higher mechanical behaviour than the external-hexagon (butt-joint) designs. In the external-hexagon implant design, the abutment screw alone is primarily responsible for maintaining the implant-abutment complex assembly under functional loads (Akca et al., 2003). Therefore, the axial preload of the abutment screw is a determining factor for the stability of the connection (Burguete et al., 1994). However, in the morse-taper connection, lateral loading is resisted mainly by the tapered design, which prevents the abutment from tilting (Akca et al., 2003). Because of the tapered design, a high normal pressure is maintained in the contact area, allowing stable retention of position by frictional forces (Merz et al., 2000). Taper joint connections with a conical seal, or Morse’s taper, have advantages of better sealing capabilities in closing the micro-gap on top of those in an internal hexagon system (Maeda et al., 2006).

Regarding immediately loading implants, it was demonstrated that the implant-abutment connection design did not significantly influence the bone strain and the implant displacement. On the other hand, the Morse-taper connection presented superior abutment stability and the least stress concentration in the abutment screw, and the internal hexagon and external hexagon implants presented the lowest strain levels (Pessoa et al., 2010). Pieri et al. (2011) compared the clinical and radiographic outcomes of single implants immediately placed and restored with two different implant-abutment connections, prosthetic abutments with a Morse-taper connection and a platform switch (test group), and conventional abutments with an internal connection and a matching diameter (control group). No statistical significant differences were found between the two groups for periodontal parameters, marginal soft tissue level change, or papilla height, but greater marginal bone loss was observed at the control sites compared to the test sites. Although the control group demonstrated a slight increase in marginal bone loss compared to the test group, the peri-implant soft tissues were very stable with both types of implant-abutment connection after 12 months of loading.

5.3 Platform switching
According to Serrano-Sánchez et al. (2011), the platform switching effect was accidentally established in the 1980s and early 1990s when different dental implant manufacturers
introduced implants of larger diameter before producing the corresponding abutments of the same measures. Thus, it involves reducing the abutment diameter in comparison with the diameter of the dental implant. Sánchez reported that it is possible to use abutments with a diameter smaller than the implant body width, or alternatively an implant design can be used in which the neck diameter is increased with respect to the implant body width, like suggested by Calvo-Guirado et al. (2009). The contemporary literature is unanimous in affirm that the use of platform switching dental implants improves bone crest preservation, contributes to biological space reposition, and, therefore, is directly related to excellent aesthetic outcomes. Conversely, Sabet et al. (2009) reported that the platform switching should be not used in mandibular implant-mucosal support prostheses, since reduction of the diameter of the junction lessens the abutment resistance in response to occlusal loading applied in the posterior area of the overdentures.

6. Surface characteristics

The surface characteristics have been considerate by Albrektsson et al. (1981) as relevant factors that could influence the establishment of a reliable osseointegration. In fact, it was demonstrated that the surface properties could influence the healing dynamics around bone-interfacing implants (Lee et al., 2008). Within this context, topographic and chemical properties have been considerate the most relevant features related to surface characteristics since they play a major role in the biological events that follow implantation (Le Guéhennec et al., 2007).

6.1 Topographic properties

According to Stanford (2008) the evaluation of an implant surface refers to macroscopic and microscopic features that, when combined, are used to describe the surface topography, being considered a relevant issue, since it can produce orientation and guide locomotion of specific cell types and has the ability to directly affect cell shape and cell function (Brunette & Chehroudi, 1999; Chou et al., 1998; Qu et al., 1996).

6.1.1 Macroarchitecture

The main characteristics regarding the macroarchitecture include the presence or absence of threads as well its design which are considered important factors that could affects the osseointegration process (Vidyasagar & Apse, 2004), because they play an important role in load transfer from dental implant to the surrounding bone (Schenk & Buser, 1998), affecting the stress distribution and marginal bone resorption (Chun et al., 2002). Furthermore, threads are used to maximize the initial contact, improve stability (Sykaras et al., 2000; Triplet et al., 2003) and enlarge the implant surface area (Kong et al., 2008). According to Misch et al. (2006), the greater the number of threads, the greater will be the surface area, if all other factors are equal. On the other hand, the thread number may be more significant for the shorter implant in the posterior regions of the mouth with reduced bone density. Regarding thread design, a sort of varying geometric pattern that determine the functional thread surface can be found relating to thread depth, thread pitch, thread helix angle, thread thickness and thread face angle (Misch, 2008). These two last geometric aspects determine the shape of the thread, which can be V-shape, reverse buttress or a square thread (Strong et al., 1998; Thakur, 1997) and this last one is associated to the highest contact area (Lee et al., 2008).
6.1.2 Microarchitecture
The surface microarchitecture of dental implants refers to the classification of the implant design based on the average surface roughness (Sa). According to Triplet et al. (2003) most of the papers have described the dental implants surface as smooth (Sa ≤ 1.0 μm) or rough (Sa > 1.0 μm), although other terms, such as porous, minimally rough (0.5–1.0 μm), intermediately rough (1–2.0 μm), and rough (2–3.0 μm) have also been proposed (Wennerberg et al., 1995).

a. Smooth surfaces
The original Brånemark implant (Nobel Biocare, Göteborg, Sweden) is a turned screw of minimal surface roughness (Sa between 0.5 and 1.0 μm) that represents the main example for smooth surfaces. Nowadays, these surfaces have not been indicated yet, since they are associated with several disadvantages, including: slower biological processes at the bone-implant interface (BIC) (Elias et al., 2008), poor mechanical integration with bone, since these surfaces provide no resistance to mechanical forces at the BIC, allowing epithelial down growth and are associated with deeper peri-implant pockets (Puleo, 2006).

b. Rough surfaces
The development of rough implant surfaces represents a great advance to solve the problems of smooth surfaces. In fact, rough surfaces typically result in better clinical outcomes, probably due to the advantages offered by these superficies, such as lesser crestal bone loss (Wiskott & Belser, 1999), faster rate and higher degree of bone formation (Abrahamsson et al., 2004), higher percentage of contact at the BIC (Suzuki et al., 1997), increased surface energy, improves matrix protein adsorption, bone cell migration and proliferation, and finally osseointegration (Dohan Ehrenfest et al., 2009).

On the other hand, surface roughness may lead to negative consequences due to the changes on surface microcomposition (M. Cehreli et al., 2004), such as increased risk of peri-implantitis, especially in high surface roughness (Albrektsson & Wennerberg, 2004), since rough surfaces acts in favor to plaque accumulation (van Steenberghe et al., 1999) and increased risk of ionic leakage, since greater surface roughness gives greater tissue-implant contact and hence ionic leakage (Albrektsson & Wennerberg, 2004).

The main clinical indication for using an implant with a rough surface includes areas with poor quality or volume of the host bone, since in these unfavorable clinical situations early and high bone-to-implant contact would be beneficial for allowing high levels of loading (Conner et al., 2003; Testori et al., 2001).

c. Porous surfaces
Some papers have described the Porous surface, which represents those with an extremely high Sa. These surfaces are characterized by pore size, pore shape, pore volume, pore depth and different from the rough surfaces due to the lack of sharp edges (Sykaras et al., 2000). It is evident that bone ingrowth into porous implant surfaces may result in improved osseointegration and mechanical stability by interlocking the surrounding bone tissue with the implant (Götz et al., 2004). These surfaces are produced when spherical powders of metallic or ceramic material become a coherent mass with the metallic core of the implant body (Sykaras et al., 2000, Triplet et al., 2003), being affected by the size of spherical particles, temperature and pressure conditions of the sintering chamber (Esposito et al., 1998).
6.2 Physicochemical properties
These properties usually refer to factors such as surface energy, charge and composition of the titanium implants (Albrektsson & Wennenerberg, 2004; Puleo, 2006). These characteristics differ, depending on their bulk composition and surface treatments; affecting biological process including the protein adsorption and cell attachment (Le Guéhennec et al., 2007), as well largely determines the chemical stability/reactivity (Kasemo & Lausma, 1988).

The surface energy is a relevant issue, since affects directly the hydrophilicity of the surface. It is well know that highly hydrophilic surfaces (higher surface energy) seem more desirable than hydrophobic ones in view of their interactions with biological fluids, cells and tissues (Buser et al., 2004; Zhao et al., 2005).

7. Methods of surface modification
In order to improve the osseointegration of titanium dental implants, clinical efforts have been done to develop methods to provide an enhanced osseous stability through microsurface mediated events (Stanford, 2008) by the micro and nanoscale modifications of dental implant surface roughness and chemistry. With surface treatment, it is possible to change the surface features of the titanium dental implant, such as chemical composition, energy level, morphology, topography and roughness (Upp et al., 2006). To date, several methods used to increase roughness, frequently tend to change the surface chemistry as well as texture (Puleo, 2006), such as Alkali and heat treatments (Lee et al., 2002).

For didactic reasons, only the main methods usually employed to modify surface properties will be discussed in detail in this Chapter and they can be classified as ablative (remove material from the surface) or additive (deposit material on implant surfaces) (M. Cehreli et al., 2004; Puleo, 2006).

7.1 Ablative methods

a. Grit blasting
This method consists in blasting the implants with hard ceramic particles, resulting in different surface roughnesses according to the ceramic particles sizes, time of blasting, pressure and distance from the source of particles to the implant surface (Sykaras et al., 2000; Triplet et al., 2003). Several ceramic particles have been used, such as alumina, titanium oxide and calcium phosphate particles (Le Guéhennec et al., 2007).

b. Acid etching
In this method the metallic implant is immersed into an acidic solution such as HCl, H₂SO₄, HNO₃ and HF (Le Guéhennec et al., 2007) which erodes the implant surface, creating pits of specific dimensions and shape that vary according to the concentration of the acidic solution, time, and temperature (Sykaras et al., 2000). Through acid etching it is possible to control the roughness, number, size and porous distribution on micrometer and nanometer scales (Elias et al., 2008).

c. Grit blasting followed by acid etching
This surface was produced by blasting implants with 250 to 500 mm corundum grit followed by acid etching in a hot solution of hydrochloric acid and sulfuric acid (Puleo, 2006) that have been developed by Institute Straumann (Basel, Switzerland) (Buser et al.,
Sandblasting produces macro-roughness onto which acid etching superimposes micro-roughness (Cochran et al., 1998).

7.2 Additive methods

a. Plasma-spraying

Plasma spray coating is one of the most common methods for surface modification. This method consists in injecting both Ti or HA powders into plasma torch at high temperature (Le Guéhennec et al., 2007). Thickness depends on particle size, speed and time of impact, temperature, and distance from the nozzle tip to the implant surface area (Sykaras et al., 2000, Triplet et al., 2003).

It is relevant to state that by coating implants with hydroxyapatite (HA) both the roughness and surface chemistry are altered, resulting in an increased roughness with a dramatically change in surface chemistry from TiO$_2$ to a bone-like ceramic with the potential to chemically bonding to bone (Puleo, 2006). Furthermore, beyond plasma spray coating, other methods have been developed to coat metal implants, such as sputter-deposition, sol–gel coating, electrophoretic deposition or biomimetic precipitation (Le Guéhennec et al., 2007).

b. Anodization

This method produces modifications in the microstructure and the crystallinity of the titanium oxide layer (Sul et al., 2002) (Figures 4 to 9). It consists of preparing a porous oxide surface by potentiostatic or galvanostatic anodization of titanium in strong acids (H$_2$SO$_4$, H$_3$PO$_4$, HNO$_3$, HF) at high current density (200 A/m$^2$) or potential (100 V) (Le Guéhennec et al., 2007). The properties (thickness, microstructure, composition) of the oxide will depend on different process parameters such as electrolyte composition, anodic potential, current, temperature, and electrode geometry (Triplet et al., 2003).

Fig. 4. Preoperative clinical aspect of the edentulous space

Fig. 5. Preoperative periapical radiographic
An Overview Regarding Contemporary Biomechanical Aspects on Immediate Loading Dental Implants

Fig. 6. Surgical approach to the alveolar bone

Fig. 7. Nobel Replace Select dental implant being positioned

Fig. 8. Postoperative clinical aspect of the final prosthesis

Fig. 9. Postoperative radiographic aspect of the dental implant
7.3 Incorporation of biologically active drugs into titanium dental implants

Modern trends associated with dental surface modification include the incorporation of several growth and differentiation factors either alone or combined as biocoatings of conventional implants. These factors include the bone morphogenetic proteins (BMPs), in particular BMP-2 and BMP-7 or osteogenic protein-1 (OP-1), and growth factors such as platelet-derived growth factor (PDGF), insulin-like growth factor (IGF), and transforming growth factor-beta 1 (TGF-β) alone or combined with IGF-1, and TGF (Mavrogenis et al., 2009).

Other biological coatings that have been used to improve osseointegration of titanium implants include collagen and other extracellular matrix proteins such as fibronectin and vitronectin (Ku et al., 2005), and systemic administration of pharmacological agents such as ibandronate and human parathyroid hormone (Dayer et al., 2010).

8. Short implants

In a multicenter retrospective 6-year case series study, Misch et al. (2006) stated that there are three risk factors that increase stress and may explain why posterior short implants may have a higher failure rate compared to longer implants in the literature: 1) an increased crown height, 2) higher bite forces, and 3) bone density in the region. An increased crown height results in a vertical cantilever (Figure 10), in which the load transfer to the implant may be increased by 100% (Bidez et al., 1992). In order to reduce the stress at bone-implant interface the authors included 1) no cantilevers on the prostheses, 2) no angled forces to the posterior restorations, and 3) splinting multiple implants together. Splinted implants increase functional surface area of support whenever a load is applied to the prosthesis (Bidez et al., 1992). In addition, eliminating lateral contacts in mandibular excursions and cantilevers on the prosthesis helps to reduce forces on the implants. Increasing the implant number and splinting multiple implants in the prosthesis result in more functional area, in which the forces are applied and transferred. According to Gross (2008) studies after 1997 taking into account bone density and surface finish with microtexture versus machined co-variables, report comparable survival rates for short and standard length implants. These observations are corroborated by the study of Misch et al. (2006), in which, through employing properties of biomechanical stress reduction, high implant success rates in short implants of 7.0 and 9.0 mm can be predictably attained as reported in this and other studies.

![Fig. 10. Set-up wax of increased crowns height resulting in a vertical cantilever. Splinting must be considered](www.intechopen.com)
9. Guided dental implant surgery

Many methods to speed up the prosthetic stage have been devised in which devices could guide the surgeon on the implants placement, such as the Ohio State University Framework (Turkyilmaz et al., 2009) or the Novum System (Nobel Biocare, Göteborg, Sweden). However, these methods have not completely succeed because they solve a limited number of immediate planned loading cases because the failure in to fit individual anatomic variation.

The previous planning includes the patient complete anamnesis, the extra and intraoral examination in order to verify all anatomic and aesthetics components that are missing or should be improved. During the planning period conventional two-dimensional radiographs are necessary to evaluated available bone and the relationship between the implant insertion area and relevant anatomic structures, such as the inferior alveolar nerve and the maxillary sinus, and some templates representing the prosthetic setup could be made over these radiographs. However, this kind of preoperative planning neglects information about the third dimension of the patient’s anatomy.

Computer tomography has been providing medicine with some kind of three-dimensional anatomic information for at least thirty years, although for dentistry it was restricted to selected cases. At the last years the increasing availability, reduced radiation and lower costs of 3-D (three dimensional) imaging exams thanks to cone beam computer tomography development the 3-D implant planning is becoming more often used in dentistry and maxillo-facial surgery (Schneider et al., 2009). In conjunction with the 3-D tomography several manufactures developed computer software allowing virtual implant placement using the acquired digital data from the computed tomography (CT) scan (Mandelaris et al., 2010).

The transfer of the previously planned at the computer software according to the 3-D anatomic data scanned of the patients face, can be done by the use of stereolithographicsurgical guides created by computer-aided design and computer-aided manufacturing (CAD-CAM) technology or by “navigation” systems that use intra-operative optical tracking of the hand-piece position and guide the surgeon in real-time during the surgery providing visual feedback on a screen. The first one described is the more often used due to the inferior costs and because the high technology development required to use “navigations” systems are not available everywhere. Computer-aided implantation minimizes the error in implant positioning compared to conventional surgical guide implant placement and allows the provisory restoration to be manufactured prior to surgery (Yamada et al., 2011). Thereafter even the CAD-CAM technology provide the surgeon very precise information about the anatomy and the correct placement of the implants, so precise that allows the surgeon to perform flapless surgeries (Barnea et al., 2010; Patel, 2010).

The flapless surgery for placement of dental implants has some advantages such as the maintenance of the periosteeum attachment and blood supply to the bone, avoids gingival profile modification following the contour of the surgical incision, reduces the postoperative edema, bleeding, pain and discomfort for the patients and clearly make the surgical time shorter (Abad-Gallegos et al., 2010; Azari & Nikzad, 2008). These advantages seem to increase the success rates of immediate loading, probably due to the blood supply preservation (Fortin et al., 2003; Malo et al., 2007). The flapless surgery is only possible with the use of surgical guides that should be precisely made; with this methodology it is always possible to avoid inadequate positioning of the implant and the unintentionally anatomic
structures contact with the implant surface. Remembering always that in this kind of surgery both the safety and success of treatment depend on the surgeon and prosthodontist accuracy. But despite many benefits described about the flapless implantation, this type of procedure could be perceived as a blind procedure due to the difficulty in evaluation alveolar bone contours and fenestrations or different angulations, setbacks that increases the chances of cortical plates perforation or fenestration when performed unassociated to the guided planning, however, the new 3-D computer guided planning technology made the implant insertion so precise that the setbacks of the flapless surgery were almost all vanished.

Some protocols for rehabilitation of completely edentulous jaws with flapless surgery and the placement of immediate fixed prostheses through computer guided surgery seems to be effective and predictable according to Puig (2010), besides with high potential for the patients acceptance, however, the author states that this techniques, for example the “all-on-four” and “all-on-six” protocols, could be sensitive to the experience of the surgeon and like all other surgical techniques its requires a learning curve from the surgeons who intend to perform they.

However, complications may occur during computer-guided surgery and the superstructure, sometimes, cannot be inserted immediately. Complications like insufficient primary implant stability or misfit of the restoration due to transfer mistakes, mistakes that can be justified due the mucosa anatomic alterations in flapless surgeries, unstable fixation of the surgical guide, imprecise impressions and incorrect pouring of the casts. Also the incorrect acquisition of tomographic image and processing could lead to errors (Almeida et al., 2010). Because of this some potentially complications, some author do recommend the application of guided surgery with flapless approach in cases with adequate bone volume and states that the guided technique can also be used in sites with insufficient bone volume, but a mucoperiosteal flap procedure is recommended (Fitzgerald et al., 2010).

The guided surgery has been indicated for complete and partial edentulism, for both maxilla and mandibular bones. Thus many authors agree that the mainly advantage of this method is the use in the maxilla because of its anatomic peculiarities (Meloni et al., 2010; Vasak et al., 2011). Jung et al. (2009) revealed, after a systematic review including 29 different image guidance systems, a high mean implant survival rate of 96.6% after only 12 months of observation in different clinical indications.

There is no doubt that the computer guided surgery is a very advanced treatment and it’s belong to the future of the implant treatment, although it seems to be a safe and predictable treatment, future long-term clinical data are necessary to identify the right clinical indications and to justify additional radiation doses, efforts and costs associated with this technique; because until now, despite all described advantages there is no evidence to suggest that computer guided surgery is superior to conventional procedures in terms of safety, outcomes, morbidity or yet success rates.

9.1 Surgical and prosthetic sequence

The virtual planning was first executed over the images acquired with the computerized tomography of the patient (Figures 11, 12 and 13), planning the implants position according to the desired teeth future positioning and to the existing bone support. Afterwards the implant’s company makes the surgical guide based on the previous virtual planning done by the surgeon using the specific software that this company supplies for the surgeons (Figure 14).
Fig. 11. Virtual planning occlusal view

Fig. 12. Virtual planning frontal view

Fig. 13. Virtual planning on the panoramic view of the computerized tomography

Fig. 14. Surgical guide made by the implant system company

The preoperative frontal view of the patient's mouth can be seen in Figure 15. With the surgical guide in hands the surgeons shall performs the surgery, after the anesthetization the surgeons most secure the surgical guide by drilling three or four holes at the exactly spots and locking the guide with the proper devices (Figure 16).

After locking the surgical guide starts the drilling steps, following the exactly drill sequence designed by the implant company in order to make the implant insertion with the same inclinations that previously virtually planned (Figure 17). The implants were inserted by flapless surgery guided through the surgical guide (Figure 18). After the complete insertion, the prothetical abutments are locked over the implants (Figure 19) and the total prosthesis was installed (Figure 20).
Fig. 15. Preoperative patient’s mouth view

Fig. 16. Surgical guide in place and locked

Fig. 17. Drilling steps according to the manufacturer’s orientation

Fig. 18. Implants insertion completed

Fig. 19. Removal of the surgical guide and abutment insertion
Fig. 20. Clinical case completed with the total inferior prosthesis installation in less than 24 hours (Courtesy of Prof. Dr. Valfrido Pereira Antonio Filho)

10. Occlusion aspects

Although the etiological factors underlying bone loss have not been fully established (Prosper et al., 2009), Canay & Akça (2009) stated that the main contributory factors of bone loss are occlusal overload and peri-implantitis. Current concepts are mixed regarding the peri-implant response to occlusal overload. Gross (2008) reported that a phenomenon of fatigue microtrauma has been proposed as the process of cervical and progressive bone loss as bone “modeling” due to excessive occlusal load. When the rate of fatigue microdamage exceeds the reparative rate, cervical bone is irreversibly lost. According to Kozlovsky et al. (2007), the overloading aggravated plaque-induced bone resorption, and increased bone loss of the dental implants. The decreasing of the functional surface of the dental crowns, the loads being directed to the long axis of the implants, the provisionalization and an adequate occlusal adjustment seem to favor the immediate loading implants result. In addition to poor bone quality, unfavorable force direction and concentration may increase failure rates of implants (Becktor et al., 2002; Chen et al., 2008). The question of splinting is also relevant to a discussion of occlusion as previously described. Some authors (Nokar et al., 2010; Zarone et al., 2003) advocated separation of mandibular superstructures in the midline (Figures 21 to 24) and cite mandibular flexure as a potential source of distal implant morbidity in full-arch restorations. However, additional studies about bone loss and prosthesis failure are necessary to confirm these findings.

Fig. 21. Initial clinical aspect

Gross (2008) suggested that the occlusion should be viewed as consisting of three basic elements: posterior support, occlusal vertical dimension (Figure 25) and eccentric or anterior guidance. The degree of vertical and horizontal overlap determines whether the anterior teeth disclude the posterior teeth in protrusion and whether the working side discludes the non-working side in latero-protrusive movements (anterior disclusion). Mutual protection is directly dependent on posterior support, in which the molars protect the anterior teeth during occlusion and the anterior teeth protect the posteriors in excursive movements. Gross also recommends to avoid creation of excursive guidance on single implant...
restorations in order to prevent overloading to the prosthesis, abutment, implant and, therefore, to bone-implant interface. Cantilevers must be also avoided (Figure 26) or decreased (Figure 27) when possible. It must be remembered that the greater the buccolingual (Figure 28), mesial, distal or vertical cantilever, the greater will be the biomechanical failure risk. Finally, the decreasing of the functional surface of the crowns, the loads being directed to the long axis of the implants, the absence of cantilevers during the provisionalization and an adequate occlusal adjustment seem to favor the immediate loading implants results (Misch & Bidez, 1995).

Fig. 25. Occlusion vertical dimension determined by a Lucia’s Jaw Interference Guide (JIG)
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11. Ferulization

A key factor for success or failure of dental implants is the manner in which stresses are transferred to bone-implant interface (Geng et al., 2001). Finite Element Analysis (FEA) is a useful tool for the determination of stresses and displacements in mechanical objects and materials, but is also frequently used in biological systems like in dentistry. Bevilacqua et al. (2008) reported that stress at the bone-implant interface increased with increasing single implant inclinations. Therefore, these authors demonstrated that vertical implants remain the first choice for single implants, given that stress transmitted to the bone-implant interface increases with increasing implant inclinations. On the other hand, different results were found in another study made by Bevilacqua et al. (2011), regarding the stress...
distribution in maxillary implant-supported fixed dentures, in which tilted implants were used in fixed denture designs. In this study, tilted distal implants, rigidly splinted, decreased peri-implant bone stresses as compared to a vertical implant model with cantilevered segments. From the results of this investigation the authors concluded that the use of distal tilted implants results in a reduction in stresses in the peri-implant bone and in metal frameworks secondary to cantilever length reduction and implant length increase. Therefore, the concept of splinted arch seems to be very pertinent when immediate loading procedures are indicated for patients with extensive implant-supported prostheses and for edentulous patients. In addition, it seems to be quite evident the use of a larger number of implants and their splinting (if possible) when one-step surgical procedures are indicated (Attard & Zarb, 2005).

12. Parafunctional habits

Another relevant aspect that must be taken into account is the presence of parafunctional habits. Parafunctional habits may generate overloading and may contribute with up to 75% of the immediate loading implants failure. These non-functional habits may increase the looseness or fracture risk of the abutments and of the restorations (Mish et al., 2004b). According to Gross (2008), eccentric occlusal parafunction may generate extremely high and potentially destructive loads, sufficient to wear down the teeth, fracture crowns and roots, decement or break fixed partial dentures, dislodge or break abutment screws, fracture porcelain or superstructures, traumatize supporting bone and break implants. Thus, bruxism should be diagnosed and addressed as a complicating and additional risk factor. In agreement with some authors (Colomina, 2001; Misch et al., 2004a), when the parafunctional habits are not normalized, its presence may be an exclusion criterion for the immediate loading dental implants. Regardless the procedure (immediate, early or delayed) for the dental implants and prosthesis insertion, the use of a full-arch night splint may be beneficial in reducing potential overload from nocturnal parafunction. Despite the fact that some reviews show that bruxism has not been causally linked to supporting bone morbidity, its potential for creating complication in the superstructure and implant stack are very real (Gross, 2008).

Parafunction is a significant factor in the planning of excursive guidance and the creation of an occlusal scheme with abutment and bone support optimally designed to minimize the potentially destructive forces of bruxism (Gross, 2008). Therefore, flattening guiding inclines, increasing implant numbers and bone support, splinting multiple implants together, reducing occlusal vertical dimension to decrease crown-root ratio and minimizing functional occlusal surfaces and cupids without excessively compromising tooth shape should be also considered.

13. Conclusions

Physical and biomechanical procedures, such as splinting and appropriate occlusal adjustment, must be always followed in order to avoid the overloading risks and the stress on bone-implant interface.

Short implants, cantilevered segments and external hexagon connections may be associated with increased problems such as screw loosening, as well as screw, denture teeth, denture base, and framework fractures.
The treated surface dental implants and morse-taper implant-abutment connection possesses higher biomechanical behavior than the non-treated dental implants, and the conventional external and internal hexagon designs, respectively. Restorations should be planned on an articulator with a diagnostic wax set-up, and radiographic and surgical guides used when possible and necessary. Computerized guidance systems may improve the accuracy of surgical procedures, especially in clinical situations in which the bone ridge and the anatomical relations are unfavorable.

14. Acknowledgments
We would like to thanks Prof. Dr. João Gustavo Rabelo Ribeiro, Prof. Dr. Marcelo Antoniali Del’Acqua, Prof. Dr. Valfrido Antonio Pereira Filho, Prof. Dr. Leandro Eduardo Kluppel and Ricardo Pasquini Filho for the courtesy of some clinical Figures.

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Implant dentistry has come a long way since Dr. Branemark introduced the osseointegration concept with endosseous implants. The use of dental implants has increased exponentially in the last three decades. As implant treatment became more predictable, the benefits of therapy became evident. The demand for dental implants has fueled a rapid expansion of the market. Presently, general dentists and a variety of specialists offer implants as a solution to partial and complete edentulism. Implant dentistry continues to evolve and expand with the development of new surgical and prosthodontic techniques. The aim of Implant Dentistry - A Rapidly Evolving Practice, is to provide a contemporary clinic resource for dentists who want to replace missing teeth with dental implants. It is a text that relates one chapter to every other chapter and integrates common threads among science, clinical experience and future concepts. This book consists of 23 chapters divided into five sections. We believe that, Implant Dentistry: A Rapidly Evolving Practice, will be a valuable source for dental students, post-graduate residents, general dentists and specialists who want to know more about dental implants.

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